



Technical Data Sheet

STOVING ENAMEL

DESCRIPTION	: A high Quality Alkyd amino system based industrial stoving enamel with excellent spreading, covering capacity. It gives a tough and flexible film with superior gloss, good adhesion and weather resistance.
RECOMMENDED USE	: Metal furniture, industrial equipments, machineries, domestic appliances etc.
FINISH	: Glossy, semi glossy & Matt
COLOUR	: Any shades
COVERING CAPACITY	: 10-16 Sq.Mt/Ltr. At 30-35 micron DFT.
STOVING SCHEDULE	: 120 Degree C for 30 minutes 150 Degree C for 10 minutes
FLASH OFF TIME	: 10-15 MINUTES.
OVER COATING INTERVAL	: Min. Overnight
RECOMMENDED THINNER	: GP Thinner
METHOD OF APPLICATION	: Conventional Spray
DIRECTION FOR USE	: Surface should be clean, dry, free from rust and loose flakes. Blast cleaning is recommended. Stir the contains thoroughly prior to use. Mix base and hardener in recommended ratio. Allow the mixture to mature for 30 minutes.
PACKING	: 20 Ltr., 4 Ltr.

(The information given in this literature sheet is, to the best of our knowledge, true and accurate. Their accuracy, completeness or appropriateness under the actual conditions of any intended use is not guaranteed)