



## IS 2339 ALUMINIUM PAINT Synthetic Aluminium

### PRODUCT DESCRIPTION

Two pack, air drying, synthetic resin based aluminium finish

### FEATURES AND RECOMMENDED USE

- Excellent durability and corrosion resistance
- Meets IS 2339 specification
- Good adhesion and flexibility
- Heat resistance up to 120°C
- Good weather resistance & water resistance

### TECHNICAL DATA

Colour	Aluminium
Gloss	Bright Metallic
Volume Solids	Approx. 30%
Recommended DFT / Coat	15 - 20 microns
Theoretical Coverage Capacity	20.0 sq.mtr/ ltr @ 15 microns DFT 15.0 sq.mtr/ ltr @ 20 microns DFT
Drying time at 30°C	Surface Dry : 3 hours Hard Dry : 8 hours
Over coating interval at 30°C	Min. : 8 hours Max. : Unlimited, provided surface is dry and clean from all contamination.

The data given is for guideline only. The physical values are subject to normal manufacturing tolerances, colour and testing variances  
The volume solids indicated are as per ASTM D 2697 air drying method.  
The actual drying time/ overcoat interval may be shorter or longer, depending on film thickness, ventilation, humidity, temperature etc.  
The information provided above is at 30°C and 65% relative humidity.

### DIRECTIONS FOR USE

#### Surface Preparation

##### General

- Suitable conventional primer or epoxy primer, dry and free from any contamination
- Surfaces must be dry, clean and free from contaminants
- Ensure removal of dirt, dust, oil and all other contaminants that could interfere with adhesion of the coating
- Oil and grease should be removed as per SSPC-SP1 solvent cleaning
- Surface should be checked and treated in accordance with ISO 8504 prior to priming

##### Blast Cleaning

- Steel, blast clean to Sa 2.5 of Swedish specification
- A blasting profile of (Rz) 20 - 25 microns is recommended
- In case blast cleaning is not possible, surface should be cleaned to St 3 using power tools



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## Application Conditions

- Substrate temperature should be at least 3°C above dew point but not above 50°C
- Relative humidity should be below 85%
- Good ventilation is required in confined areas to ensure proper curing

## Mixing

- Mix the entire quantity of supplied aluminium paste thoroughly with a small quantity of medium and then add the mixture to the remaining medium. Stir well before use

<b>Mixing Ratio (by weight)</b>	As per our Specifications
<b>Pot Life at 30°C</b>	Not Applicable

## Application

<b>Air Spray</b>	
Recommended thinner	<b>Thinner</b>
Volume of thinner	Nil
Nozzle orifice	1.5 - 3.0 mm
Nozzle Pressure	0.3 – 0.4 MPa (= approx. 3 – 4 atm; 43 – 57 p.s.i.)
<b>Brush / Roller</b>	
Thinner Intake	Nil

Note:

- For best results, use the mixed paint within 6 hours of mixing.
- The larger period will reduce the lustre of the paint.
- Product should not be applied on hot surfaces

## Cleaning

- Do not allow the product to remain in hoses, gun or spray equipment. Clean all equipment immediately after use with thinner. It is recommended to periodically flush out spray equipment during the course of the working day. The frequency of cleaning will depend on amount sprayed, temperature and time gap
- All surplus material and empty containers should be disposed off in accordance with appropriate regional legislation



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## Product Characteristics

- The maximum performance is achieved after complete drying
- At higher relative humidity, drying may get retarded
- For best results, use the mixed paint within 6 hours of mixing. The larger period will reduce the lustre of the paint
- Application of primer is necessary to ensure the adhesion and improve corrosion resistance
- Not recommended for use in highly acidic environment or where acid/ alkali spillage occurs
- Product should not be applied on hot surfaces

<b>PACK SIZE</b>	20 ltrs
<b>STORAGE</b>	<b>Shelf Life:</b> Atleast 12 months @ 30°C for original unopened pack, subject to inspection thereafter. Store in a cool, dry place and in accordance with local regulations
<b>REGULATORY INFORMATION</b>	<b>Flash point:</b> Not less than 30°C for both paste and medium

## SAFETY INFORMATION

- As a general safety measure, inhalation of solvent vapours or paint mist and contact of liquid paint with skin & eyes, should be avoided. Forced ventilation should be provided when applying paint in confined spaces or stagnant air. Even when ventilation is provided, respiratory, skin and eye protection are always recommended when spraying paint
- Please refer our Material Safety Data Sheet prior to using the product