



EPOXY HB ZINC PHOSPHATE GREY PRIMER

SAILENT FEATURES	These Two Pack Epoxy Zinc Phosphate Grey Primes have very good Drying Time. They have very good Salt Spray corrosion resistance, Acid Resistance, Alkali Resistance, Solvent Resistance & Water Resistance. They also have very good U. V. Resistance.
RECOMMENDED USES	These Two Pack Epoxy Zinc Phosphate Grey Primers are used for Protection & Decoration of Steel Structures, Construction Machinery & Plant & Machinery which is located on Sea Sore or those plant & machinery which is continuously in contact with chemicals.
DIRECTION FOR USE	Adequate Surface Preparation and proper application is of Particular importance for achieving proper finish and Adhesion. Make sure that the Surface / Substrate to be painted should be free of Oil, Dust, Grease or any other foreign particles to get optimum adhesion & Finish. It Is necessary that the surface should be thoroughly cleaned either by scraping or wire brushing or sand blasting. Before application thoroughly mix the two components (i.e. Base & Hardener) in a specified mixing ratio, & keep that mixture as it is for at least 30 minutes & then start the application. Used the Mixed paint within 6 Hrs from the time of the mixing.

TECHNICAL SPECIFICATION

Sr. No	Tests	Specifications
1.	Skinning / Settling	No Skinning, Nil or Soft Settling
2.	Supply Viscosity	60 ± 5 Sec @ 30°C OR as per customer specification
3.	Application By	Brush, Pot Gun or Air Less Spray Gun
4.	Mixing Ratio	Base : Hardener 4 : 1
5.	Application Viscosity	For Pot Spray Gun – 18 - 20 Sec. For Air Less Spray Gun – 22 – 25 Sec.
6.	Thinner Intake	0 to 10 % OR as per Customer Specification.
7.	Finish	Smooth, Uniform & free from Pin Holes & Orange Peels.
8.	Colour	Red Oxide, Grey & White OR as per Customer Requirement.
9.	Fineness of Grind	7 + Microns on Hegman Gauge
10.	Drying Time	Surface Dry – 15 Min – 30 Min Tack Free – 45 Min – 60 Min Hard Dry – Over Night
11.	Gloss	Egg Shell Matt to Egg Shell Flat
12.	Specific Gravity	1.1 ± 0.1 Kg/Lit
13.	Volume Solids	Min 40 %



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14.	Dry Film Thickness	40 – 50 Microns in Single Coat
15.	Theoretical Covering	11 – 11.5 M ² /Lit @ 35 Micron DFT 8.0 – 8.5 M ² /Lit @ 50 Micron DFT
16.	Scratch Hardness	1 - 2 Kg as per IS - 101
17.	Pencil Hardness	Passes for Min 2 H
18.	Cross Cut Adhesion	100% adhesion as per ASTM D 3359
19.	Flexibility & Adhesion	No Such Scratch as to show bare metal
20.	Over Coating Interval	Minimum – 8 Hrs. and Maximum 1 Month Provided Surface is Dry
21.	Impact Test	No paint Peel off
22.	Pot Life	Maximum 6 Hrs from the time of the Mixing
23.	Shelf Life	6 Month in a Sealed Condition from the date of Manufacturing.

HEALTH & SAFETY

SAFETY PRECAUTIONS	<ul style="list-style-type: none">• As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and air mask etc.• Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner.• Eye should be flushed with fresh water.• Avoid inhalation of vapors and paint mist by wearing suitable air mask.• In the event of ingestion and eye contact, seek medical attention immediately.• Painting must be carried out in well-ventilated area.• This as industrial product contains flammable materials and should be kept away from ignition sources; local safety regulations should be followed.
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STORAGE & HANDLING

STORAGE	Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed conditions under shed, away from direct sunlight and extreme temperature. Do not stock paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use.
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NOTE:- The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However as the product can be used under condition beyond our control, we can only guarantee the quality of the product itself.